

September 13, 1950

Department #54

FOR AGENTS ONLY

List of Parts Complete

for

Machine No. 106-12

INTERNAL COPY

NOT FOR RELEASE

106-12

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List of Parts Complete
for
Machine No. 106-12

No.	Name
130387	Arm, upper and lower (solid) with 15404, 57202 and two 15405
57202	Arm Oil Tube, for oiling 64267
56003	" " " with 52045, for oiling 38458
52045	" " " Packing (felt)
127768	" Rock Shaft
57957	" " " 127768 with 57439, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
64387	" " " " " 64386 with 52045
52045	" " " " " Oil Pad (cotton)
446 AL	" " " " " Set Screw
64388	" " " " (intermediate)
64389	" " " " " 64388 with 52045
423 AL	Arm Rock Shaft Bushing (intermediate) Set Screw
52045	" " " " Oil Pad (cotton)
64253	" " " Collar with two 624AL
624 AL 2	" " " " Set Screw
57439	" " " Crank (back) with four 168C
168 C 4	" " " " " Set Screw
127772	" " " " (front) with 448AL

127838	Arm Rock Shaft Crank (front) Pin
448 AL	" " " " " Set Screw
54105	" " " Flanged Bushing
52045	" " " " " Oil Pad (cotton)
453 AL	" " " " " Set Screw
18154	" " " Front Bearing Oil Pad (felt)
57959	" Rotary Shaft with 57824
130294	" " " 57959 with 64366
130346	" " " Bushing (front)
51322 C	" " " " " Set Screw
57781	" " " " (intermediate) back with 49093 and 64805
49093	Arm Rotary Shaft Bushing (intermediate) Back Oil Pad (braided cotton) long
130347	Arm Rotary Shaft Bushing (intermediate) front
51321 C	" " " " " " Set Screw
64805	Arm Rotary Shaft Bushing (intermediate) back Oil Pad (braided cotton) short
832 C	Arm Rotary Shaft Bushing (intermediate) back Set Screw
54450	Arm Rotary Shaft Collar with two 1258AL
1258 AL 2	" " " " Set Screw
61441	" " " Flanged Bushing (back) with 49093 and 64805
49093	Arm Rotary shaft Flanged Bushing (back) Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short

130309		Cloth Plate (large) with two 57404 (for medium Throat Plate)
57404	2	Cloth Plate (large) Oil Tube
1011 F		" " " Screw (left)
898 F		" " " " (right)
57344		" " " Slide
57345		Cloth Plate (large) Slide complete, Nos. 57344, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
193 J	4	" " " " " Screw
725 J	4	" " " " " Screw
127882		" " " Support Bracket with 29627, 50524C, 51250C and two 1520J
50524 C		Cloth Plate (large) Support Bracket Adjusting Screw
51250 C		" " " " " " Screw
1520 J	2	" " " " " " "
		Nut
29627		Cloth Plate (large) Support Bracket Dowel Pin
146 D		" " " " " Screw
130283		" " " with four 57404
57404	4	" " " Oil Tube
61083		" " " Slide
61085		Cloth Plate (large) Slide complete, Nos. 61083, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
193 J	4	" " " " " Screw
725 J	4	" " " " " Screw
130284		Cloth Plate (large) complete, Nos. 57365, 130311, two

130310		Cloth Plate (large) complete, Nos. 57345, 130309, two 57334 and four 193J (for medium Throat Plate)
130311		Cloth Plate (large) with two 57404
57404	2	" " " Oil Tube
57364		" " " Slide
57365		Cloth Plate (large) Slide complete, Nos. 57364, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " Bracket
193 J	4	" " " " " " Screw
725 J	4	" " " " " " Screw
130312		Cloth Plate (large) complete, Nos. 57365, 130311, two 57334 and four 193J (for large Throat Plate)
896 F		Cloth Plate (large) Screw (left)
1011 F		" " " " (right)
64267		Crank Connecting Rod with 46223, 57222 and two each 896AL and 1057AL
64366		Crank Connecting Rod 64267 with 50069C
50069 C		" " " Ball Screw Stud (upper)
1516 E		" " " " " " " Nut
64268		" " " " " " " "
		Washer
57222		Crank Connecting Rod Cap (lower)
896 AL 2		" " " " " Screw
*46223		" " " " (upper)
1057 AL 2		" " " " " Screw
57288		" " " Oil Case with 57290, 133190 and four each 185E and 448AL

57290	Crank Connecting Rod Oil Case Cap
133190	" " " " " " Packing (felt)
185 E 4	" " " " " " Screw
448 AL 4	" " " " " " Set Screw
57223	Face Plate
61226	" " (for use with Needle Clamp Support)
46111	" " Pin
51224 W	" " Thumb Screw
57224	Feed Bar with two 457AL
57796	" " 57224 with 57795 (for less than three in. gauge between outside needles)
57895	Feed Bar with two 462AL (for 130348)
130348	" " 57895 with 57795 (for 3 in. gauge and above between outside needles)
57225	Feed Bar Hinge Pin
457 AL 2	" " " " " Set Screw
462 AL 2	" " " " " " Screw
57873	" Dog
57293	" " Packing, .005 in. thick
57294	" " " .012 in. thick
57321	" " " .021 in. thick
1255 F	" " Screw
57896	" " Support with two each 1083C and 1700E (for 3 in. to 4 1/2 in. gauge outside needles)
57897	Feed Dog Support with two each 1698F and 50364C (for 4 3/16 in. to 6 in. gauge outside needles)
1083 C 2	Feed Dog Support Adjustable Screw
50364 C 2	" " " " " Screw
1698 E 2	" " " " " " Nut

1700 E 2	Feed Dog Support Adjustable Screw Nut
1255 D	" " " Screw
*57227	" Eccentric
*127506	" Eccentric
*61020	" " Body
51061 AL 2	" " " Set Screw
130337	" " Lubricating Pad (wood)
217 E	" " set Screw
196 F	" " " Screw
7071	" " " " Washer
57228	Feed Eccentric (adjustable) complete, Nos. 217E, 7071, 50653C, 57227, 61020, 130337 and two 51061AL
127508	Feed Eccentric (adjustable) complete, for 127608, Nos. 196F, 50653C, 61020, 127506, 130337 and two 51061AL
130324	Feed Eccentric Connection with 127851 and 130328, for 130325
130326	Feed Eccentric Connection with 127851 and 130328, for 130327
130325	Feed Eccentric Connection 130324 with 57228 and 127788
130327	Feed Eccentric Connection 130326 with 127508 and 127788, for 4 1/2 stitches to inch
130328	Feed Eccentric Connection Oil Cup
127851	" " " " " Pad (braided cotton)
57230	" Lifting Eccentric with two 624AL
130388	" " " Connection with 1258AL and 41128
57795	Feed Lifting Eccentric Connection 130388 with 57230

41128		Feed Lifting Eccentric Connection Oil Wick
1258 AL	" " " " " "	Plug
624 AL 2	" " " "	Set Screw
50653 C	"	Regulating Screw
127509	"	Rocking Frame with four 624AL
127788	" " " "	Bar
624 AL 4	" " " " "	Set Screw
57234	" " " "	Hinge Pin
57235 2	" " " " "	Bushing
449 AL 2	" " " " " "	Set Screw
624 AL 2	" " " " "	Set Screw
57441 12		Looper (large shank) for heavy work
57932 12	"	(small shank) for two or more consecutive gauges of 1/8 in.
57505		Looper Carrier with twelve 50370F
157 D	" " "	Screw
57960	"	Eccentric with 57974 and two each 889AL and 130337
57961		Looper Eccentric Connection
57962	" " " "	57961 with 57242 and 57960
57963		Looper Eccentric Oil Cup
51196 F	" " " " "	Adjusting Screw
57967	" " " " "	Oil Adjusting Screw
57966	" " " " " "	Coupling
57968	" " " " " "	Spring
57969	" " " " "	Pipe
57970	" " " " "	57969 with 57973
57972	" " " " "	Joint

57965		Looper Eccentric Oil Cup Plate
57979		" " " " Screen
704 D		" " " " Screw
57974		" " " Pad (braided cotton)
57971		" " " Pipe Coupling
57973		" " " " Sleeve
57964		Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979
130337	2	Looper Eccentric Lubricating Pad (wood)
889 AL	2	" " Set Screw
57868		" Rock Shaft with two 1147AL
57870		Looper Rock Shaft (adjustable) complete, Nos. 57868 and 57869
57887		Looper Rock Shaft 57870 with 57243
57242		" " " Bar
1147 AL	2	" " " " Set Screw
57869		" " " Connecting Stud with two 1147AL
1147 AL	2	" " " " " Set Screw
57243		" " " Hinge Pin with 860E and 130336
130336		" " " " " Oil Wick (braided cotton)
860 E		Looper Rock Shaft Hinge Pin Plug Screw
446 AL		" " " " " Set Screw (left)
446 AL		" " " " " " " (right)
50370 F	12	" Set Screw
57370		Needle Bar with 57372
130220		" " 57370 with 130221, for 7/32 in. gauge and above
38456		Needle Bar Bushing (lower)
1133 F		" " " " Set Screw
57245		" " " (upper)

1133 E	Needle Bar Bushing (upper) Set Screw
57572	" " Collar with 735F
735 F	" " " Set Screw
38458	" " Connecting Link
130322	" " " " 38458 with 57940 and 130317 (no support)
130319	Needle Bar Connecting Link 38458 with 57940 and 130318 (for use with support)
57940	Needle Bar Connecting Link Hinge Stud
1520 E	" " " " " " Nut
130317	" " " Stud with 50379C and two 187E
130318	" " " " " " " 187E
133111	" " " " " " " 187E
187 E 2	" " " " Clamping Screw
130221	" Clamp with twelve 620F
130386	" " Guide
57450	" " " Bracket (left)
161 J	" " " " " Screw
133048	" " " " (right)
161 J	" " " " " Screw
130359	" " " " Holder
1193 D	" " " " " Screw
914 F	" " " Screw
127953	" " (lower) Support
50365 J	" " " " Screw
127954	" " " Support
127955	" " (upper) Support
620 F 12	" Set Screw
51278 J	" Clamp Support Clamping Screw

1654 J	Needle Clamp Support Clamping Screw Nut
9525	" " " " " " Washer
127956	Needle Clamp Support (adjustable) complete, for 2 7/8 in. to 4 7/16 in. gauges, Nos. 1654J, 9525, 51278J, 127954 and 127955
127957	Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges, Nos. 1654J, 9525, 51278J, 127953 and 127955
220 J	Needle Clamp Support Screw (upper)
57810	" Guard with two 50239C
50239 C 2	" " Set Screw
57319	" " (left) with 50239C
50239 C	" " " Set Screw
57320	" " (right) with 50239C
50239 C	" " " Set Screw
57251	" " Bar, for 57254 (for small Throat Plate)
57351	" " " " 57354 (for medium Throat Plate)
57381	" " " " 57382 (for large Throat Plate)
127753	" " " Bracket (left) with 440F, for 57254
57943	" " " " " " " " 57354 and 57382
177 C	Needle Guard Bar Bracket (left) Screw
127754	" " " " (right) with 440F, for 57254
57944	" " " " " " " " 57354 and 57382
177 C	Needle Guard Bar Bracket (right) Screw
57254	" " " " Holder, (for small Throat Plate)
57354	Needle Guard Bar Bracket Holder, (for medium Throat Plate)

57382	Needle Guard Bar Bracket Holder, (for large Throat Plate)
29627	Needle Guard Bar Bracket Holder Dowel Pin
50154 D 2	" " " " " Screw
440 F 2	" " " Set Screw
57255	Presser Bar with 25303
57669	" " " " for Universal Compensating Presser Foot
25303	Presser Bar Ball, size 1/4 in.
61046	" " Bushing (lower)
1133 E	" " " " Set Screw
38456	" " " (upper)
1133 E	" " " " Set Screw
130360	" " Lifter (when using Needle Clamp Guide)
57258	" " " Hinge Pin
447 AL	" " " " " Set Screw
194 D	" " " Set Screw
57259	" " Lifting Bracket with 453AL and 1819
57260	" " " " Guide
1819	" " " " Roller and Stud
453 AL	" " " " Set Screw
57977	" " " Lever
57276	" " " " Connecting Rod
57277	" " " " " " Collar
	with two 465C
465 C 2	Presser Bar Lifting Lever Connecting Rod Collar Set Screw
24122	Presser Bar Lifting Lever Connecting Rod Spring

45057	Presser Bar Lifting Lever Connecting Rod Spring
	Stop Washer
57278	Presser Bar Lifting Lever Connecting Stud
57279	Presser Bar Lifting Lever Connecting Stud complete,
	Nos. 453AL, 1423J, 1904 and 57278
1904	Presser Bar Lifting Lever Connecting Stud Roller
	(roller only)
1423 J	Presser Bar Lifting Lever Connecting Stud Roller
	Cap Screw
453 AL	Presser Bar Lifting Lever Connecting Stud Set Screw
57399	" " " " Extension
57280	" " " " Hook
460 AL	" " " " " Set Screw
898 E 2	" " " " Extension Screw
902 X	" " " " Hinge Screw
57598	" " " " Spring
38467	" " Spring (flat)
38468	" " " Stud
57767	" Foot (solid)
176 J	" " Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Lock Nut
57883	Slack Thread Controller
57884	" " " Clamp
1115 F	" " " Screw
130362	Tension Bracket with Tension Releaser complete, Nos.
	46382, 57391, 57440, 130361, 130370, 130377,
	130373 and two 180J
130361	Tension Bracket with P2080, P2081, P2083, 140197AL,
	140198AL, 140199AL, six 130384, seven 57394

P 2090		Tension Bracket Screw Stud (lower) Bushing
P 2081		" " " " (upper) Bushing
140197 AL		" " Set Screw (lower)
140198 AL		" " " " (upper)
57389		" " Thread Eyelet
190 J 2		" " " " Screw
130339		" " " Separator
130343		" " " " Post
1620 J		" " " " " Nut
1423 J		" " " " Screw
2102 24		" Disc
51570 C 12		" Regulating Thumb Nut
130369		" Releaser
130370		" " 130369 with 130379 and six 219J
57391		" " Bar
P 2083		" " " Bushing (upper)
57440		" " " Collar with 457AL
457 AL		" " " " Set Screw
140199 AL		" " " " Set Screw
130377		" " Lifting Bracket
190 J 2		" " " " Screw
46382		" " Pin
130378		" " Spring
130379		" " Wearing Plate
219 J 6		" " " " Screw
32572 12		" Releasing Disc
57266		" " Lever
57267		" " " Connection
193 F		" " " " Set Screw
798 D		" " " Hinge Screw

130383		Tension Releasing Pin (large)
57393	5	" " " (small)
50326 C	12	" Screw Stud
59539	12	" " " 50326C with 51570C
130384	6	" " " Bushing (long)
57394	7	" " " " (short)
458 AL	13	" " " Set Screw
59534	12	" Spring
59537	12	" " Bushing (large)
59538	12	" " " (small)
131696	12	" Thread Guide
57628		" Lubricating Oil Cup with Bracket
57629		" " " " Pad (felt)
57630		" " " " Pin
57631		Thread Lubricating Oil Cup with Bracket complete, Nos. 57628 to 57630 (not regularly furnished)
57495		Thread Take-up
57396		" " Arm with 190J
190 J		" " " Clamping Screw
50379 C		" " " Set Screw
756 D	2	" " Screw
57874		Throat Plate for 57368
691 F	4	" " Screw
-----		Number Plate
15405	2	" " Rivet
*15404		Trade Mark
15405	2	" " Rivet

Accessories

120344	Oiler with 120345
120345	" Spout
120088	Screw Driver Blade
120089	" " Ferrule
P 2515	" " Handle with 120089
26026	" " Nos. 120088 and P2515
120092	" " Blade
120093	" " Ferrule
P 2516	" " Handle with 120093
26485	" " Nos. 120092 and P2516
35964	Stiletto
120341	Tweezers
8908	Wrench
19221	Wrench

Foot Lifter

6439	Chain, length 36 in. to 45 in. with 56864 and 56865
	Note: When order No. 6439 give length required.
4879	Chain Connecting Link
56864	" Hook (large)
56865	" " (small)
57286	Treadle
4982	" Shaft
4983	" Spring
4984	" Stand
423 AL 2	" Stop Screw

1650 C	2	Treadle Stop Screw Nut
57287		Treadle complete, Nos. 4879, 4882 to 4884, 57286 and two each 423AL, 1650C and wood screws 1 in. No. 16
130396		Foot Lifter complete, Nos. 802X, 6439, 57279, 57280, 57287 and 57976

Knee Lifter

37563		Chain, length 15 in., with 56864 and 56865
56864		" Hook (large)
56865		" " (small)
2763		Rock Shaft
12242	2	" " Hanger with two wood screws 1 in. No. 10
6335		" " Knee Arm
6336		Rock Shaft Knee Arm complete, Nos. 2766, 2767 and 6335
2766		Rock Shaft Knee Arm Hub with 356C
356 C		" " " " " Set screw
2767		" " " Plate with 356C
356 C		" " " " Set Screw
6337		" " Lifting Bracket with two 356C
7125		" " " " Hook
356 C		" " " " " Set Screw
356 C		" " " " Set Screw
2770		" " Stop Dog with 140219C
140219 C		" " " Set Screw
23767		Rock Shaft complete, Nos. 2763, 2770, 6336, 7125 and two 12242
130397		Knee Lifter complete (power table) Nos. 802X, 23767, 24122, 37563, 45057, 57277, 57279, 57280 and 57976

Machine Base

127898		Machine Base
127899		Machine Base complete, Nos. 49123, 49124, 127898, three each 9842, 51576E, 54477 and four each 51577E, 54478 and 57285
49123		Machine Base Oil Pipe
49124		" " " " Valve
54477	3	" " Screw Stud
51576 E	3	" " " " Nut
9842	3	" " " " " Washer
57285	4	" Cushing (felt)
54478	4	" Screw Stud, to fasten Machine to base
51577 E	4	" " " " Nut

Thread Unwinder

150500		Board, lower (wood) with fifteen 126437 and thirty each 1518J and 2718
150501		Board, upper (wood) with eight each 42643, wood screws 1/2 in. No. 5 and fifteen each 126442 and wood screws 3/4 in. No. 10
126473	3	Board Spacing Tube
1685 C	12	" " " Rod Nut
126436	20	" " " " Nut
126437	15	Spool Pin
1518 J	30	" " Nut
2718	30	" " " Washer
126478	3	Support Tube

126427		Support Tube (left) Block (wood) with 9281 and 50622R
50622 R		Support Tube (left) Block Bolt with 1600E'
1600 E		" " " " " Nut
9281		" " " " " Washer
150502		" " (right) Block (wood) with two each 9281 and 50622R
50622 R	2	Support Tube (right) Block Bolt
1600 E	2	" " " " " Nut
9281	2	" " " " " Washer
150503		" " Rod (left)
126440		" " " " front
126479		" " " (right)
150504		" " " " front
27739	15	Thread Cone (wood) for large cones
42643	8	" Eyelet
150505		Thread Unwinder complete, for 9 to 15 spools or cones, for Class 106 Machines, Nos. 126427, 126440, 126479, 150500 to 150504, three each 126473, 126478, twelve 1683C, fifteen 27739 and twenty 126436